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Mechanism of gliadin–glutenin cross-linking during hydrothermal treatment

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Abstract

The gluten proteins, gliadin and glutenin, are important for wheat flour functionality and they undergo changes during heat treatment involving sulfhydryl (SH) groups. To change the level of SH-groups during hydrothermal treatment, the oxidant, potassium iodate (2.1 μ mol/g protein) and the reducing agent dithiothreitol (DTT, 6.1 μ mol/g protein) were added to 20% (w/w) gluten-in-water suspensions at room temperature, at 90 °C and after 15 min at 95 °C, and the viscosity was measured by the Rapid Visco Analyser (RVA). Protein extractabilities after hydrothermal treatment were determined by size-exclusion and reversed-phase HPLC. DTT decreased maximal RVA viscosity and the levels of extractable α - and γ -gliadin and this decrease was independent of the time of addition during hydrothermal treatment. In contrast, potassium iodate increased the levels of extractable α - and γ -gliadin. Its impact was less when added at later times during RVA analysis. A SH-blocking agent (N-ethylmaleimide, 8.0 µmol/g protein), added at room temperature to the gluten suspension, decreased RVA viscosity at 95 °C and increased the extractabilities of glutenin and α - and γ -gliadin after hydrothermal treatment. Subsequent addition, at 90 °C, of a reducing agent (glutathione, 3.1 and 6.2 μ mol/g protein) recovered the control RVA profile and restored the control protein extractabilities after RVA analysis. This shows the importance of heat-induced gliadin–glutenin reactions for gluten viscosity and of the presence of free SH-groups for the polymerization of gluten proteins. A model explaining gliadin–glutenin polymerization through a sulfhydryl-disulfide exchange mechanism and demonstrating the effects of redox agents is put forward. 2007 Elsevier Ltd. All rights reserved.

Keywords: Wheat gluten; Heat treatment; Gliadin–glutenin interaction; Protein extractability; Redox agents; Thiol-disulfide interchange

1. Introduction

The storage proteins of wheat (consisting of monomeric gliadin and polymeric glutenin) are very important for wheat flour functionality. They have the unique rheological ability to form a dough matrix which determines bread quality. Gliadin represents a heterogeneous mixture of proteins containing α -, γ -, and ω -gliadins. All cysteine residues in α - and γ -type gliadins are involved in intra-chain disulfide (SS) bonds. In contrast, ω -gliadins lack cysteine residues. Glutenin consists of glutenin subunits (GS) of high molecular weight (HMW-GS) and low molecular weight (LMW-GS). The LMW-GS are classified as B-, C-, and D-types. LMW-GS form both intra-chain and inter-chain SS bonds among themselves and with HMW-GS, leading to glutenin polymers ([Veraverbeke & Delcour, 2002\)](#page-7-0). Heat treatment of these proteins strongly influences the characteristics of baked products. The changes induced by heat eventually lead to large gluten protein aggregates with formation of gliadin–glutenin bonds through SS (cross-)linking in the process ([Lagrain, Brijs, Veraverbeke, &](#page-6-0) [Delcour, 2005; Morel, Redl, & Guilbert, 2002; Redl,](#page-6-0) [Morel, Bonicel, Vergnes, & Guilbert, 1999; Schofield,](#page-6-0)

Abbreviations: db, dry basis; DTT, dithiothreitol; GSH, glutathione; HPLC, high performance liquid chromatography; NEMI, N-ethylmaleimide; RP, reversed-phase; SDS, sodium dodecyl sulfate; SE, size-exclusion; SH, sulfhydryl; SS, disulfide.

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[Bottomley, Timms, & Booth, 1983; Singh & MacRitchie,](#page-6-0) [2004\)](#page-6-0). [Lagrain et al. \(2005\)](#page-6-0) applied a temperature profile and simultaneously measured rheological changes of a gluten–water suspension in the Rapid Visco Analyser (RVA). When the temperature was increased to 95 \degree C, mainly the glutenin extractability decreased. The polymerization of glutenin may involve oxidation [\(Singh & MacRitchie,](#page-7-0) [2004\)](#page-7-0) and sulfhydryl (SH)-SS exchange ([Lagrain et al.,](#page-6-0) [2005\)](#page-6-0). Holding at 95 $\rm{^{\circ}C}$ resulted in polymerization of both gliadin and glutenin and this caused a viscosity rise in the RVA profile [\(Lagrain et al., 2005\)](#page-6-0). Oxidizing agents decreased RVA viscosities in the holding step and increased sodium dodecyl sulfate (SDS) protein extractabilities, suggesting decreased gliadin–glutenin cross-linking. In contrast, reducing agents increased RVA viscosity at lower temperatures and lowered SDS extractabilities. It was postulated that addition of reducing agent facilitates gliadin– glutenin cross-linking during heating while oxidants hinder gluten polymerization due to decreased levels of free SHgroups and less flexibility of the glutenin chains [\(Lagrain,](#page-6-0) [Brijs, & Delcour, 2006](#page-6-0)). These observations were ascribed to a SH-SS exchange mechanism ([Lagrain et al., 2006\)](#page-6-0) as originally proposed by [Schofield et al. \(1983\).](#page-7-0) This was concluded from the observation that the total level of free SH-groups remained constant irrespective of the temperature [\(Schofield et al., 1983](#page-7-0)). Recently, an SH-SS exchange mechanism in gluten was also observed under high pressure [\(Schurer, Kieffer, Wieser, & Koehler, 2007\)](#page-7-0) and in bread making [\(Lagrain, Thewissen, Brijs, & Delcour, 2007\)](#page-6-0). The SH-SS exchange mechanism requires free SH-groups. Thus, changes in the level of free SH during hydrothermal treatment should affect gliadin–glutenin association.

To further increase insight into the mechanism of the covalent association between gliadin and glutenin during hydrothermal treatment, the aim of the present work was to investigate the importance of free SH-groups at certain temperatures. To this end, RVA viscosities and protein extractabilities were measured in the presence of redox additives.

2. Materials and methods

2.1. Materials

All reagents were of at least analytical grade and from Sigma–Aldrich (Steinheim, Germany) unless otherwise specified. Vital wheat gluten (moisture content: 6.10%, crude protein content ($N \times 5.7$): 83.5% on dry basis (db), starch content: 10.4% on db) was obtained by industrial gluten–starch separation of European winter wheat flour by Tate & Lyle Europe (Aalst, Belgium). The gluten powder passed through a $250 \mu m$ sieve.

2.2. Controlled heating and cooling

A Rapid Visco Analyser (RVA-4D, Newport Scientific, Sydney, Australia) was used to apply a temperature profile to 25.00 g of 20% (w/w) suspensions of control gluten in the presence or absence of additives ([Lagrain et al.,](#page-6-0) [2006\)](#page-6-0). The RVA converts the current required to maintain constant mixing speed (160 rpm) of a paddle into a viscosity value in Poise (P, 0.1 kg $m^{-1} s^{-1}$), the unit of dynamic viscosity. This viscosity value is further referred to as RVA viscosity. At the start of the RVA analysis, suspensions were homogenized by hand-shaking and mixing (900 rpm for 20 s). The temperature profile included a temperature increase from room temperature to 40° C (in 1 min), a linear temperature increase to 95 °C in 14 min, a holding step (40 min at 95 °C), a cooling step (7 min) with a linear temperature decrease to 50 \degree C, and a final holding step at 50 °C (13 min). Potassium iodate (2.1 μ mol/g protein) or dithiothreitol $(6.1 \text{ µmol} \cdot \text{DTT/g}$ protein) were added as aqueous solutions $(200 \mu l)$ immediately before RVA analysis, after 13 min (at 90° C) and after 30 min (after 15 min at 95 °C). N-ethylmaleimide (8.0 \mu m) NEMI/g protein) was added as aqueous solution $(200 \mu l)$ immediately before RVA analysis. At 90° C, 3.1 or 6.2 μ mol glutathione (GSH)/g protein were added to the suspension with NEMI. After RVA analysis, the gluten suspensions were frozen in liquid nitrogen, freeze-dried and ground in a laboratory mill (IKA, Staufen, Germany). Three characteristic viscosity values were recorded: the initial viscosity, the highest viscosity (in cP) at the start of the RVA run; the minimal viscosity, i.e. the lowest viscosity before the holding step; the maximal viscosity, i.e. the highest viscosity in the holding step at 95° C ([Lagrain et al.,](#page-6-0) [2006\)](#page-6-0). All RVA analyses were performed at least in triplicate. The standard deviations calculated for the initial, the minimal and the maximal viscosities were less than 10% of the respective mean values.

2.3. Size-exclusion HPLC

SE-HPLC was conducted using a LC-2010 system (Shimadzu, Kyoto, Japan) with automatic injection. Freezedried gluten samples (1.0 mg) were shaken with 1.0 ml of a 0.05 M sodium phosphate buffer (pH 6.8) containing 2.0% SDS for 60 min at room temperature. After centrifugation (5 min, 10,000g), the supernatant (60 μ I) was loaded onto a Biosep-SEC-S4000 column (Phenomenex, Torrance, United States). The elution solvent was $(1:1, v/v)$ acetonitrile $(ACN)/$ water containing 0.05% (v/v) trifluoroacetic acid (TFA). The flow rate was 1.0 ml/min at a temperature of 30 °C ([Dachkevitch & Autran, 1989\)](#page-6-0) and eluted protein was detected at 214 nm.

The elution profiles were divided into two fractions using the lowest absorbance reading between the two peaks as the cutoff point. The first fraction corresponded to the level of SDS-extractable glutenin; the second was assigned to the level of SDS-extractable gliadin. Total SDS-extractable protein, gliadin and glutenin were calculated from the peak areas and expressed as percentages of the peak area of unheated gluten extracted with the SDS buffer in the presence of 1.0% DTT.

2.4. Reversed-phase HPLC

Samples (100.0 mg) were extracted three times with 3.0 ml 60% (v/v) ethanol (gliadin extract) and three times with 3.0 ml 0.05 M Tris/HCl buffer (pH 7.5) containing 50% propan-1-ol, 2.0 M urea and 1% (w/v) DTT and kept under nitrogen (reduced glutenin extract). The gliadin and glutenin extracts were loaded $(80 \mu l)$ onto a Nucleosil 300-5 C8 column (Machery-Nagel, Düren, Germany). The elution system consisted of deionised water + 0.1% (v/v) TFA (A) and $ACN + 0.1\%$ TFA (v/v) (B). Proteins were eluted with a linear gradient from 24% B to 56% B in 50 min and detected at 214 nm.

 α -Gliadin, γ -gliadin, ω -gliadin, B/C-LMW-GS, D-LMW-GS and HMW-GS were distinguished, based on absorbance minima between specific peaks as outlined earlier by [Wieser, Antes, and Seilmeier \(1998\)](#page-7-0).

2.5. Statistical analysis of data

Significant differences ($P \le 0.05$) in initial, minimal and maximal RVA viscosities were determined by the ANOVA procedure using the SAS package (SAS system for Windows V8, SAS Institute Inc., Cary, NC, USA) and were based on at least three individual measurements.

3. Results and discussion

3000

3.1. Addition of redox agents at different points during RVA analysis

The impact on RVA viscosity of the addition of 6.1 µmol DTT/g protein (800 ppm) at 0 min, at 13 min (90 °C) and at 30 min (after 15 min at 95 °C), during hydrothermal treatment of a 20% (w/w) gluten-in-water suspension, is shown in Fig. 1. The control gluten suspension showed a substantial initial RVA viscosity which

Fig. 1. RVA profiles (40 min at 95 °C) of gluten–water suspensions with addition of DTT (6.1 μ mol/g gluten) at 0, 13 and 30 min. Control viscosity profile $(__)$, DTT at 0 min $(__)$, DTT at 13 min $(__)$, DTT at 30 min $(__)$, temperature $(__$. strategies. Arrows indicate moments of \blacksquare), temperature (----------). Arrows indicate moments of addition.

decreased when the temperature was raised to 90° C. In the holding step (95 \degree C), the RVA viscosity steadily increased. During cooling, the RVA viscosity decreased again and, in the final holding step at 50 \degree C, no viscosity changes were observed (Fig. 1). These effects were previously described by [Lagrain et al. \(2005\).](#page-6-0) The interaction between gliadin and glutenin is responsible for the initial RVA viscosity ([Lagrain et al., 2005\)](#page-6-0). The decrease of RVA viscosity during heating can be ascribed to changes in physicochemical properties of the gluten proteins, such as conformational changes and a loss of hydrogen bonds, which readily break on heating. The viscosity rise in the RVA profile, at temperatures exceeding $90 °C$, was caused by formation of large glutenin polymers with the incorporation of gliadin through SS bonds, impacting the rotation of the RVA paddle. The sudden decrease in apparent viscosity during cooling was due to the protein polymers aggregating tightly and sticking to the paddle, caused by the loss of kinetic energy from heating ([Lagrain et al.,](#page-6-0) [2005](#page-6-0)). Addition of 6.1 μ mol DTT/g protein before RVA analysis resulted in initial, minimal, and maximal viscosities that were all significantly lower ($P \le 0.05$) than the control viscosities (Table 1). Minimal viscosity was reached at lower temperatures (Fig. 1). Addition of DTT at 13 or 30 min still resulted in a significantly lower maximal viscosity (Table 1). Heating of gluten suspensions first decreased glutenin extractability and, during holding at 95 °C, also gliadin extractability ([Lagrain et al., 2005](#page-6-0)). The effect of the addition of 6.1 μ mol DTT/g protein on protein SDS extractability after RVA analysis was the same for the addition after 0, 13 or 30 min ([Table 2\)](#page-3-0). Addition of DTT decreased both gliadin and glutenin SDS extractabilities of control gluten after hydrothermal treatment. The decrease in gliadin extractability could be attributed to a decrease in α - and γ -gliadin extractabilities, as calculated from RP-HPLC data ([Fig. 2\)](#page-3-0). The levels of α -gliadin and γ -gliadin decreased drastically after RVA analysis of control gluten, to respectively 13% and 6% of their original values, whereas that of ω -gliadin only slightly decreased, to 73% of its original extractability.

Table 1

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Characteristic RVA viscosities (means of at least three observations) of gluten–water suspensions (20% w/v) during hydrothermal treatment in the presence of 6.10 µmol DTT/g protein or 2.1 µmol KIO₃/g protein added at 0 min, 13 min or 30 min during RVA analysis

Sample	Initial viscosity (cP)	Minimal viscosity (cP)	Maximal viscosity (cP)
Control (C)	1405a	662a	2587a
$C + DTT$ at 0 min	1228b	485b	2271b
$C + DTT$ at 13 min	1424a	605a	1864b
$C + DTT$ at 30 min	1416a	689a	2098b
$C + KIO_3$ at 0 min	1216b	682a	1010c
$C + KIO3$ at 13 min	1498a	650a	2383a
$C + KIO_3$ at 30 min	1428a	705a	2384a

Values in the same column followed by a different letter differ significantly $(P < 0.05)$. Relative standard deviations were less than 10%.

Table 2

Extractabilities of gluten proteins in 2.0% SDS-containing buffer before or after hydrothermal treatment (HTT) with 6.1 umol DTT/g protein or 2.1 µmol KIO₃/g protein added at 0 min, 13 min or 30 min during RVA analysis

Sample	SDS-extractable protein $(\%)$	SDS-extractable glutenin $(\%)$	SDS-extractable gliadin $(\%)$
Control (before HTT)	80.9(1.4)	25.8(0.4)	55.2(1.0)
Control (C, after HTT)	20.4(0.3)	0.8(0.0)	19.6(0.3)
$C + DTT$ at 0 min	10.0(1.0)	0.3(0.0)	9.7(0.9)
$C + DTT$ at 13 min	11.7(0.9)	0.4(0.0)	11.3(0.9)
$C + DTT$ at 30 min	11.7(0.0)	0.2(0.0)	11.5(0.0)
$C + KIO_3$ at 0 min	51.0(0.1)	4.9(0.0)	46.1(0.1)
$C + KIO_3$ at 13 min 47.8 (0.1)		4.3(0.0)	43.5(0.1)
$C + KIO_3$ at 30 min 24.2 (0.3)		0.8(0.0)	23.4(0.3)

Standard deviations are shown in brackets.

Fig. 2. Areas in RP-HPLC chromatogram representing gluten extractability with 60% ethanol and 0.05 M Tris/HCl buffer (pH 7.5) with 50% propan-1-ol, 2.0 M urea and 1% (w/v) DTT after RVA analysis with addition of DTT (6.1 μ mol/g gluten) at 0, 13 and 30 min during RVA analysis. Fig. 2a shows the gliadin fraction with ω -gliadin (grey), α -gliadin (black) and γ -gliadin (white). Fig. 2b shows the reduced glutenin fraction with the apparent amounts of D-LMW-GS (grey), HMW-GS (white) and B/C-LMW-GS (black); AU, arbitrary units; C, control gluten suspension; HTT, hydrothermal treatment.

Addition of DTT did not affect ω -gliadin extractability after RVA analysis, but α - and γ -gliadin became nearly unextractable in 60% ethanol (Fig. 2), irrespective of whether DTT was added at 0, 13 or 30 min during RVA analysis. The decrease in extractable gliadin levels after hydrothermal treatment (Fig. 2a) was accompanied by a significant increase in the apparent levels of the glutenin subunits (Fig. 2b), suggesting that a major portion of gliadins, unextractable in 60% ethanol after heat treatment, became extractable in the glutenin fraction. This resulted mainly in an apparent increased proportion of B/C-LMW-GS. The total amount of extractable protein (glia- $\sin + \text{glutenin}$, after complete reduction, was lowered when holding gluten at 95 \degree C for 15 min or longer in the RVA ([Lagrain et al., 2005\)](#page-6-0) and this effect was enhanced with the addition of DTT, suggesting a greater heat sensitivity of gluten proteins in the presence of a reducing agent.

While adding 2.1μ mol potassium iodate/g protein at the start of RVA analysis resulted in almost no viscosity increase in the holding step, the addition at 13 min or at 30 min led to a maximal viscosity that did not differ significantly from the control viscosity (Fig. 3, [Table 1](#page-2-0)). Potassium iodate increased the protein extractabilities at the end of the RVA run compared to the control after hydrothermal treatment, but this effect was less when potassium iodate was added at later points during hydrothermal treatment. The effect could be ascribed to both higher glutenin and gliadin extractabilities (Table 2). More specifically, the addition of potassium iodate mainly resulted in increased α - and γ -gliadin extractabilities after RVA analysis, accompanied by apparent decreases in LMW-GS compared to the control after hydrothermal treatment [\(Fig. 4](#page-4-0)). The sum of the levels of extractable gliadin and glutenin after reduction was higher in the presence of potassium iodate after RVA treatment, but it decreased when iodate was added later in the process, approaching the levels of control total extractability (results not shown).

Reducing agents, such as DTT, facilitate gliadin–glutenin cross-linking during heating. This effect depends on

Fig. 3. RVA profiles (40 min at 95 °C) of gluten–water suspensions with addition of potassium iodate $(2.1 \text{ }\mu\text{mol/g}$ gluten) at 0, 13 and 30 min. Control viscosity profile $(-$, potassium iodate at $0 \text{ min } (-$, potassium iodate at 13 min (
ightarrow), potassium iodate at 30 min (a), temperature (----------). Arrows indicate moments of addition.

Fig. 4. Areas in RP-HPLC chromatogram representing gluten extractability after RVA analysis with addition of potassium iodate $(2.1 \mu \text{mol/g})$ gluten) at 0, 13 and 30 min during RVA analysis. Fig. 4a shows the gliadin fraction with ω -gliadin (grey), α -gliadin (black) and γ -gliadin (white). Fig. 4b shows the reduced glutenin fraction with the apparent amounts of D-LMW-GS (grey), HMW-GS (white) and B/C-LMW-GS (black); AU, arbitrary units; C, control gluten suspension; HTT, hydrothermal treatment.

the available concentration of SH-groups in the system ([Lagrain et al., 2006\)](#page-6-0). Therefore, DTT addition had the strongest effect on the solubility because of the highest concentration of SH-groups. In the control gluten suspension, the SH-concentration was lower, and, hence, the extent of SH-SS interchange was lower than when DTT was added. Moreover, the effect of DTT was independent of the time of addition during hydrothermal treatment. Thus, the introduction of a certain level of free SH-groups at any time during hydrothermal treatment results in proportionally more gliadin–glutenin cross-linking and less extractability of the proteins, even after total reduction. In contrast, oxidants lower the level of free SH and decrease glutenin flexibility. This hinders SH-SS exchange reactions between gliadin and glutenin that normally occur at temperatures of at least $90 °C$ ([Lagrain et al., 2006](#page-6-0)). As such, oxidizing agents terminate gluten polymerization at that specific point of their addition during hydrothermal treatment with, depending on their concentration, little if any further reaction afterwards. Since ω -gliadins do not contain SH-groups, they are not involved in SH-SS exchange reactions and their extractability is not influenced by redox agents.

Fig. 5. RVA profiles (40 min at 95 °C) of gluten–water suspensions with addition of NEMI (8.0 μ mol/g gluten) at 0 min and GSH at 13 min. Control viscosity profile $(__\$), 8.0 μ mol NEMI/g of protein $(___\)$, NEMI + 3.1 µmol GSH/g protein at 13 min (\equiv), NEMI + 6.2 µ $\overline{\sigma}$ mol GSH/g protein at 13 min (--------), temperature (----------). Arrow indicates moment of addition.

3.2. Combination of NEMI and glutathione

The gluten proteins contained about 8.0μ mol free SH per g protein.([Lagrain et al., 2005\)](#page-6-0). Addition of an equimolar level of the SH-blocking agent NEMI to the gluten suspension resulted in a RVA profile with no viscosity increase in the heating and holding phases (Fig. 5). Potassium iodate and NEMI had similar effects on RVA viscosity ([Figs 3 and 5\)](#page-3-0). Subsequent addition of increasing concentrations of reducing agent with one SH-group (GSH) at minimal RVA viscosity (after 13 min and at 90° C) increased RVA viscosity at 95 °C, and 6.2 µmol GSH/g protein restored the control RVA profile (Fig. 5). NEMI increased gliadin and, to a lesser extent, glutenin extractabilities after heat treatment of the control, suggesting fewer gliadin–glutenin reactions. Subsequent addition of increasing GSH concentrations decreased protein extractabilities to approximate those of a control suspension at 6.2μ mol GSH/g protein. This was reflected in decreased α - and γ -gliadin extractabilities and apparent increases in LMW-GS extractabilities after RVA analysis over the control extractability [\(Fig. 6](#page-5-0)).

The addition of 8.0 μ mol NEMI/g protein may alkylate and, as such, block the free SH-groups that were measured in unheated gluten proteins. Apparently this did not suffice to completely prevent further glutenin polymerization, since glutenin extractability decreased, even in the presence of such a concentration of NEMI [\(Table 3](#page-5-0)). Addition of higher concentrations of NEMI (100 μ mol/g protein) had similar effects on RVA viscosity [\(Lagrain et al., 2005\)](#page-6-0), but completely inhibited the effect of hydrothermal treatment on protein extractability, with no change in gliadin and glutenin extractabilities after heating (results not shown). The fact that low concentrations of NEMI could not totally inhibit further glutenin linking during heating, indicates the possible exposure of previously inaccessible free SH-groups by conformational changes. Such groups

Fig. 6. Areas in RP-HPLC chromatogram representing gluten extractability after RVA analysis with addition of NEMI $(8.0 \text{ µmol/g}$ gluten) at 0 min and GSH at 13 min during RVA analysis. Fig. 6a shows the gliadin fraction with ω -gliadin (grey), α -gliadin (black) and γ -gliadin (white). Fig. 6b shows the reduced glutenin fraction with the apparent amounts of D-LMW-GS (grey), HMW-GS (white) and B/C-LMW-GS (black); AU, arbitrary units; C, control gluten suspension; GSH1, 3.1 µmol GSH/g protein at 13 min; GSH2, 6.2 µmol GSH/g protein at 13 min; HTT, hydrothermal treatment.

Table 3

Extractabilities of gluten proteins in 2.0% SDS-containing buffer before or after hydrothermal treatment (HTT) with 8.0μ mol NEMI/g protein at 0 min and GSH at 13 min

Sample	protein $(\%)$	SDS-extractable SDS-extractable SDS-extractable glutenin $(\%)$	gliadin $(\%)$
Control (before HTT)	80.9(1.4)	25.8(0.4)	55.2(1.0)
Control (C, after HTT)	20.4(0.3)	0.8(0.0)	19.6(0.3)
$C + NEMI$ (0 min)	58.6(0.3)	5.4(0.0)	53.2(0.3)
$C + NEMI$ (0 min) + $GSHa$ (13 min)	44.8 (0.1)	2.7(0.0)	42.1(0.1)
$C + NEMI (0 min) + 26.3 (1.2)$ $GSHb$ (13 min)		0.9(0.1)	25.3(1.5)

Standard deviations are shown in brackets.

 a 3.1 μ mol/ g protein.

 b 6.2 µmol/ g protein.

may induce glutenin linking mainly through oxidation. This then would result in almost no free SH-groups at 95 °C preventing gliadin–glutenin cross-linking.

The addition of GSH at 90° C after SH blocking probably restored the ability of gliadin to link to glutenin through a SH-SS exchange mechanism. However, in comparison to the control, the alkylated SH-groups were no longer accessible for reduction and, therefore, the protein extractability after addition of GSH approximated, but did not completely reach the control extractabilities.

3.3. Model of gliadin–glutenin cross-linking

On the whole, our results, combined with earlier studies [\(Guerrieri, Alberti, Lavelli, & Cerletti, 1996; Singh &](#page-6-0) [MacRitchie, 2004\)](#page-6-0), lead to a view on gliadin–glutenin reactions and the impact of oxidants and reducing agents therein that we visualize in [Fig. 7](#page-6-0). Glutenin is presented as a large molecule containing free SH-groups, while gliadin is a smaller molecule with only intramolecular SS bonds and, hence, no free SH-moieties. Heating to 90° C first resulted in conformational changes, exposing previously unavailable areas [\(Guerrieri et al., 1996\)](#page-6-0) possibly containing free SH-groups and, next, polymerization of glutenin with oxidation of most but not all SH-groups [\(Lagrain et al., 2005; Singh & MacRitchie, 2004\)](#page-6-0). At 90 °C, still some free SH-groups can be measured [\(Lagrain](#page-6-0) [et al., 2006; Lagrain et al., 2005](#page-6-0)). At temperatures exceeding 90° C, these free SH-groups of glutenin can induce a covalent linkage with gliadin through a heat-induced SH-SS exchange mechanism. This exchange reaction is catalyzed by SH-groups and readily occurs in (other) proteins at higher temperatures. The free SH-group carries out nucleophilic attack on the sulfur atom of a disulfide [\(Vol](#page-7-0)[kin & Klibanov, 1987\)](#page-7-0). It is probable that conformational changes at 90° C in the gluten proteins ([Guerrieri et al.,](#page-6-0) [1996\)](#page-6-0) are necessary for gliadin–glutenin cross-linking. Addition of a reducing agent, such as DTT, increases the level of free SH-groups. Before heating, this first leads to depolymerization of protein-protein disulfides, with the formation of proteins with free SH-groups. At higher temperatures, these free SH-groups increase the level of gliadin–glutenin cross-linking. These observations were also made for gluten under high pressure in the presence of cysteine, supporting the hypothesis of an ionic mechanism for SH-SS exchange reactions in gluten proteins, as stated by [Schurer et al. \(2007\).](#page-7-0) In contrast, the presence of NEMI or an oxidant such as potassium iodate decreases the level of free SH-groups ([Lagrain et al., 2006](#page-6-0)), leaving few if any free SH-groups in glutenin and hence little if any gliadin– glutenin cross-linking at temperatures exceeding 90° C. However, subsequent addition of a reducing agent (e.g. GSH) containing at least one free SH-group, leads to incorporation of this group in glutenin and, as such, gliadin–glutenin cross-linking again becomes possible [\(Fig. 7](#page-6-0)). The subsequent addition of reducing agent at $90 °C$ can restore the control situation at this temperature. This then will lead to a similar level of gliadin–glutenin cross-linking with the recovery of the control RVA profile [\(Fig. 5\)](#page-4-0) and the control SDS extractability (Table 3).

Fig. 7. Model for gliadin–glutenin cross-linking through SH-SS exchange reactions during hydrothermal treatment. (I.1) In the absence of additives heating to 90 °C leads to conformational changes exposing previously unavailable free SH-groups and polymerization of glutenin with oxidation of SHgroups. (I.2) Glutenin can link to gliadin at temperatures exceeding 90 °C through a SH-SS exchange reaction and the generated free SH-group can react further with either gliadin or glutenin. (II.1) Reducing agents first depolymerize glutenin and increase the level of free SH-groups and, hence, (II.2) increase gliadin–glutenin cross-linking. (III.1) Addition of an oxidizing agent decreases the level of free SH and, hence, hinders glutenin linking and gliadin– glutenin cross-linking above 90 °C. (III.2) Subsequent addition of a SH containing agent can introduce new free SH-groups in the gluten proteins and again induce gliadin–glutenin covalent cross-linking.

4. Conclusions

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We can conclude that, at any time during hydrothermal treatment, free SH-groups initiate gliadin–glutenin reactions at higher temperatures. The extent of these reactions depends on the available concentration of SH-groups in the system. Removing such groups, by addition of an oxidant or a SH blocking agent, strongly reduces the extent to which gliadin becomes unextractable. Upon subsequently increasing the level of free SH-groups by adding a reducing agent, the capacity of gliadin to link to glutenin is restored. These findings can contribute to more insight of the impact of redox agents in cereal-based processes, such as bread, pasta, and cookie production.

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 $s - s$

SH

glutenin gliadin

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